ADHESIVES DIVISION Product Data Sheet

# WOOD-LOK 2001 440-0201



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### 0203/MLB/03

Description	Appearance	
Formulated synthetic emulsion adhesive.	Light yellow liquid.	
Technical Characteristics	Typical Data	
Brookfield viscosity (Sp 6, speed 20 rpm)	15,000 mPa.s at 23°C	
Solids (1 hour at 105°C)	50%	
Film forming temperature	4°C	

## **Typical Applications**

Bonds most wood types.

\*

\* Assembly of all types of wood. Particularly recommended for chair manufacture.

Featu	res		Benefits
*	Exceptional bond strength.	*	Reduced field failures.
*	High resistance to creep.	*	Reduced inventory

The information given and the recommendations made herein are based on our experience and are believed to be accurate. No guarantee as to, or responsibility for, their accuracy can be given or accepted and no statement made herein is to be treated as a representation or warranty. In every case we urge and recommend that purchasers before using any product make their own tests to determine, to their own satisfaction, its suitability for their particular purposes under their own operating conditions. Such as evaluation should be repeated if materials are changed in any way or bought from a different source. No agent or representative of our has any authority to vary, omit or otherwise after these terms.

#### **Application Guide**

Apply by brush, squeezy bottle, roller or mechanical glue spreaders.

-	15 - 20°C
-	8 - 12%
-	120 - 180 gsm wet.
-	$2 - 10 \text{ kg/cm}^2$
-	Up to 5 minutes.
-	Up to 10 minutes.
-	Minimum 20 minutes

Clean up - With water whilst wet, MEK when dry.

#### Packaging

Consult local sales office.

#### **Storage & Handling**

Rotate stock using oldest material first. Keep covered to prevent contamination and drying out. Do not mix with other adhesives. Protect from freezing. Shelf life: For best results use within 6 months from day of delivery.

## **HEALTH & SAFETY**

Users should familiarise themselves with the safety data sheet before using or handling this product.