

**WOOD-LOK 2001
440-0201**

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0203/MLB/03

Description

Formulated synthetic emulsion adhesive.

Appearance

Light yellow liquid.

Technical Characteristics

Brookfield viscosity (Sp 6, speed 20 rpm)

Solids (1 hour at 105°C)

Film forming temperature

Typical Data

15,000 mPa.s at 23°C

50%

4°C

Typical Applications

- * Assembly of all types of wood. Particularly recommended for chair manufacture.

Features

- * Exceptional bond strength.
- * High resistance to creep.
- * Bonds most wood types.

Benefits

- * Reduced field failures.
- * Reduced inventory

Application Guide

Apply by brush, squeeze bottle, roller or mechanical glue spreaders.

Temperature of substrates, environment & adhesive	-	15 - 20°C
Moisture content in the wood.	-	8 - 12%
Coat Weight	-	120 - 180 gsm wet.
Glue line pressure	-	2 - 10 kg/cm ²
Open Time	-	Up to 5 minutes.
Closed assembly time	-	Up to 10 minutes.
Press time at 20°C (dependent on coat weight & substrates)	-	Minimum 20 minutes

Clean up - With water whilst wet, MEK when dry.

Packaging

Consult local sales office.

Storage & Handling

Rotate stock using oldest material first.

Keep covered to prevent contamination and drying out.

Do not mix with other adhesives.

Protect from freezing.

Shelf life: For best results use within 6 months from day of delivery.

HEALTH & SAFETY

Users should familiarise themselves with the safety data sheet before using or handling this product.